



Standard
gauge



Exact
reprofiling



Suitable for use
in tunnels



High metal removal
rate per pass possible



Noise reduction

SF03 W-FFS Rail Milling Train

Technical Datasheet

SF03 W-FSS: Here's how effective milling can be!

Depending on the rail's condition and the defect depth, the SF03 W-FSS rail milling train can fully profile the rail in a single pass. The SF03 W-FSS also does the fine grinding finish and helps to extend the rail's service life. This rail milling train is capable of self-sufficient operation for up to 8 hours and is very environmentally friendly thanks to the minimal dust and sparks it produces.

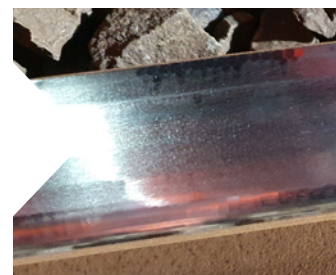


Benefits

- / Approved and used by DB
- / Approved for use in other European countries
- / Can be used for very long periods thanks to system autonomy
- / High level of planning accuracy
- / Equipped according to requirements
- / Modular configuration
- / Clean milling process
- / No removal of trackside switching equipment needed

Applications

- / Rail and turnout machining
- / Removes mill-scale from new rails
- / Preventive maintenance
- / Reduces noise emissions in sensitive areas
- / Ideal for high-speed lines



SF03 W-FSS

Technical Data

| Main dimensions | |
|-------------------------------------|--------------|
| Length over buffers (LoB) | 23,800 mm |
| Height | 4,210 mm |
| Width | 3,100 mm |
| Number of bogies Number of axles | 2–6 |
| Wheelbase between bogie pins | 15,300 mm |
| Distance between bogie axles | 1,800 mm |
| Vehicle gauge / structure gauge | UIC 505-1 IV |

| Speed | |
|---|---|
| Hauling speed when transported as part of train set | transport inside train sets not permitted, end vehicle only |
| Hauling speed | 100 km/h |
| Max. speed (self-propelled) | 100 km/h |
| Operating speed | 0,5–0,9 km/h |

| Weight | |
|-------------------------------|----------|
| Tare weight | 112.5 t |
| Max. permitted overall weight | 123 t |
| Maximum weight per meter | 5.04 t/m |
| Maximum axle load | 20.5 t |

| Brake system | |
|--|--|
| Brake system type | driver's brake Knorr RZBE-FB 11 (indirect), Knorr RZBE 12 (direct) |
| Braked weight | 106 t |
| Braked weight percentage (calculated using the braked weight and weight of the vehicle) | 90 |
| Transport setting (F/P) | braked weight P = 105 t fixed in position "P" |

| On-track operability | |
|---|--|
| Shunting maneuvers not permitted (e.g. hump-shunting or loose shunting) | not permitted |
| Smallest traversable curve radius (transport mode / operating mode) | Ra 150 (transport) Ra 180 (operating) |
| Max. uphill and downhill gradients/cant (transport mode / operating mode) | 40 ‰ uphill and downhill |
| Transport in train set / as end vehicle | end vehicle only, max. trailing load 60 t |

| Weather constraints | |
|--------------------------------------|---|
| Ambient temperature (operating mode) | between -10°C and 40°C, modifications possible |

| Equipment / features | |
|--|---|
| Performance data | two milling units on each side, integrated tangential grinding units and downstream flap-disc grinding units |
| Material removal | can remove 0.3 – 1.8 mm of metal per pass |
| Applicable standards | DB Ril 824, EU Standard 13231:3-2012 |
| Personnel: machine operator, crew (number, qualifications) | 4 personnel for operation + 2 personnel for maintenance shift |
| Equipment for train operation | ATC, ITC, digital train radio |

Global expertise
in over 100 countries

